# FRADMAN





#### The Pradman Company Profile

- Established in 1969
- Two Workshops for parts, small assemblies and large assemblies
- Offices Across India with Head Office & Factories in Mumbai area.
- Focus Industries
  - Steel
  - Infrastructure
  - Forging & Stamping
  - Energy, Defense & Aerospace
  - Heavy Engineering
- Technical Sales & Process Consultancy
- Manufacturing, Contract Execution & Supply Chain Management
- Service & Spare Parts Management





#### Pradman Group Companies

#### Pradman Engineering

- Sales & Consultancy Services
- Contract Manufacturing & Supply Chain Management

#### Pradman Engineering Services

- Service and Manufacturing
- Workshop 1: Critical parts and assemblies upto 10 Ton

#### BBM Heavy Machinery

- Joint Venture with BBM Spa (Italy)
- Workshop 2: Heavy Machining upto 60 Ton, Complete Assemblies upto 120 Ton

#### Prism Fluids

- Joint Venture company focused on fluids systems
- Components and Systems for hydraulics, oil and air-oil





#### Organization Structure

#### **Pradman Engineering**

Sales

Services

Project Management

#### Pradman Workshop

Engineering

Quality Assurance Expediting

Spare parts

Critical Assemblies

Complete Equipment upto 10 Tons

#### **BBMHM Workshop**

Fabrication

Machining

Assembly

Complete Machines

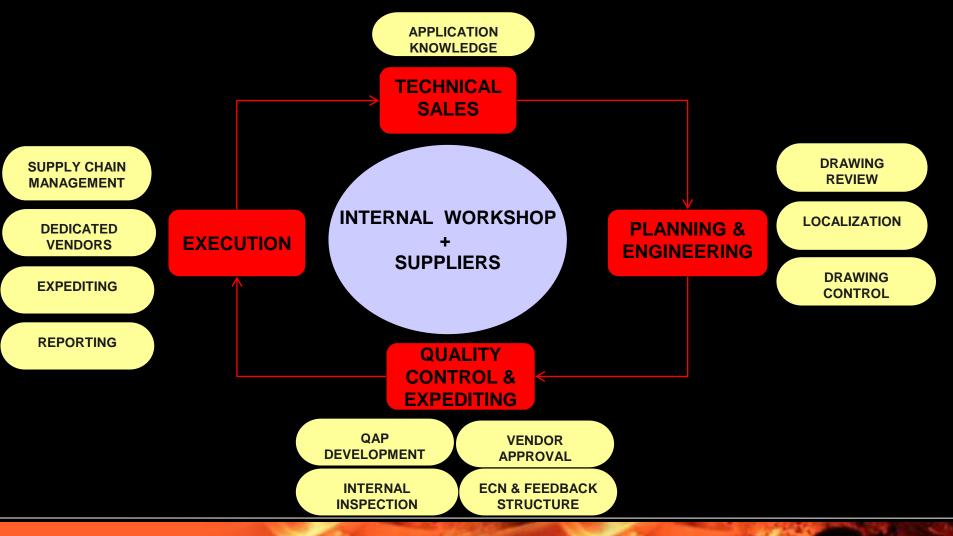
**OEM Equipment** 

Single Parts upto 40T





#### Pradman Manufacturing Concept







#### Workshop 1: Pradman Engineering

- Area 12,000 sq. ft.
- 15 Ton Crane Capacity
- Connected Power 60 HP





#### Workshop 1: Pradman Engineering



- Internal manufacturing coupled with a network of machine shops
- Long term supplier agreements
- Located in Wagle Industrial Estate 250+ workshops
- Focussed on individual parts, critical assemblies
- Specialised in sand and investment cast, machined parts
- Castings up to 20T and Forgings up to 35T
- Assemblies up to 15T

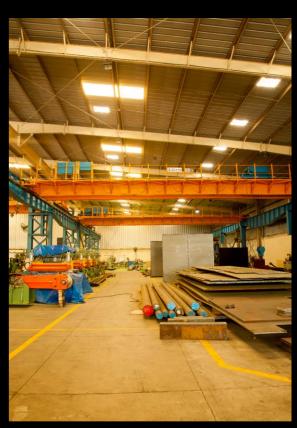




# Workshop 2: BBHM JV with BBM Spa, Italy







#### Workshop 2: BBM Heavy Machinery



Area - 45,000 sq. ft

3 Bays:

75m x 20 m each

Lift Capacity: 50 Tons,

Fabrication,
Machining,
Mechanical
Assembly, Piping,
Auxiliaries,
Electrical

Assemblies up to 150T, Single module of assembly up to maximum 60T



#### Workshop 2: Machines



- Soraluce FP1000
- Travel: 10m x 2.6m x 1.3m
- Universal Head
- 60T Capacity, 20T Rotary Table

- Soraluce SL800
- Travel: 6.5m x 1.6m x 0.9m
- Universal Head
- 40T Loading Capacity



#### Workshop 2: Quality Control





- Faro Arm PRIME 2400mm, single point precision 0.024mm
- Mitutoyo Out Micrometer 0 –200 mm
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- Grade I Slip Gauge block Set
- Mitutoyo Bore Gauges from 18mm – 150mm
- Granite Plate 2400 x 1100
- Precihite 1000mm Electronic Height Measuring







Mill Equipment: Stands (Closed Top, Housingless)





Mill Equipment: Loopers, Roll Change Car





Mill Equipment: Pinch Roll Units









Mill Equipment: Shears





Mill Equipment: Rail Mill Cooling Module









Fabrication – Furnace, Transfer Tables







Mill Equipment: Roll Stand & Bevel Gear Box





Critical Assemblies:
Compact Stands for Wire Rod Mill





High Speed, No-Twist Mill Parts:

Eccentrics, Flingers, Pinions, Housing Covers





Guide Assemblies: Roughing/Int. & Finishing Mill

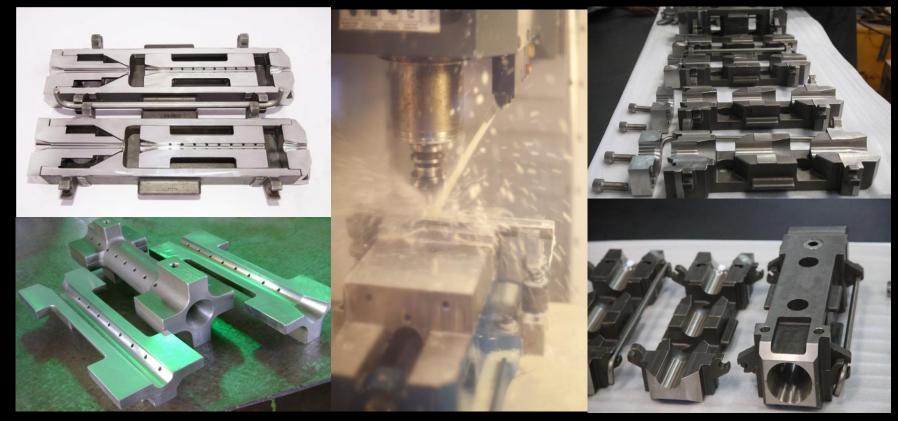




Consumables: Guide Inserts, Rolls, Nosepieces



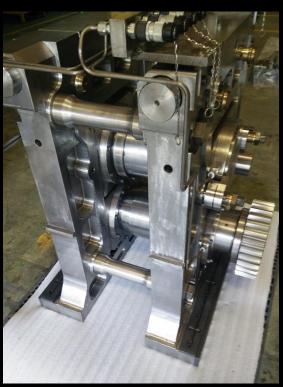
Nose Cone, Restbars, Shear Arms, Wobblers



Investment Cast waterbox components, assemblies

#### Critical Assemblies







Mill Housing for Pilger Mills (Seamless Tubes)

## Flat Rolling Mills





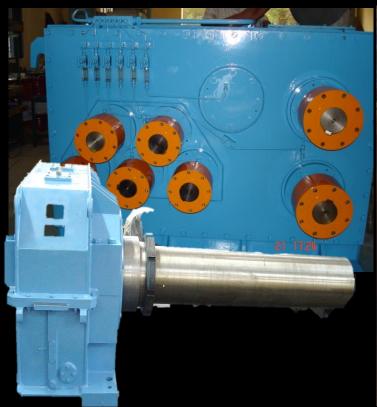






Shears, Chocking Devices, Mill Stands

# Flat Rolling Mills



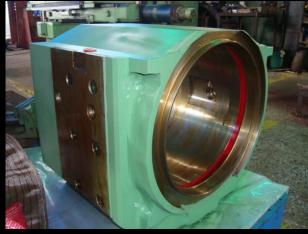




Uncoiler Gearbox, Coil Transfer





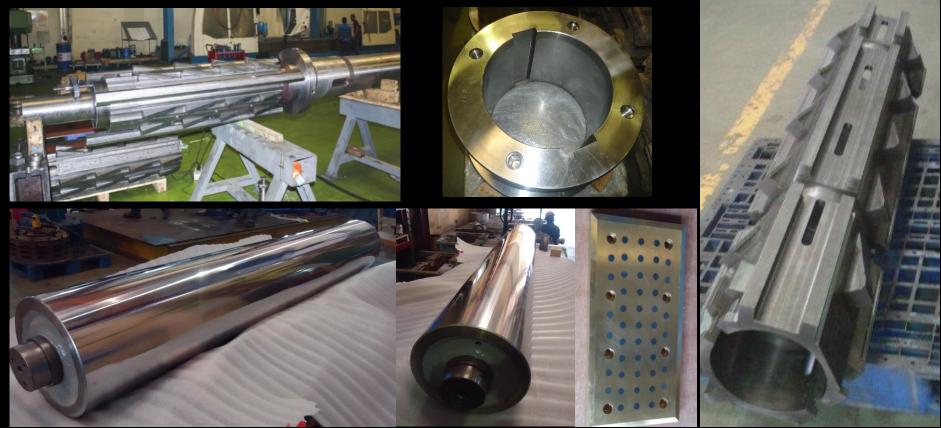








Chocks (500kg up to 15T): Work Roll, BU Roll



Mandrels, Anti Crimp Rolls, Liners, Bushings



Misc. Spares: Rollers, Wipers, Liners, Labyrinth Rings





Coiler, Uncoiler Pivot Arms



3 x Extrusion Presses (Built for SMS Meer)





16" Pipe Mill















Tube Plant Equipment: Washers, Roller Table







Railway Machines: Wheel Mounting Press

# Machining: Defence Projects



Launcher Frame, Bridge Module



# Machining: Large Castings





Forging Press Bed (40T), Tup (70T)



# Machining: Heavy Forgings









Wobblers, Platen, Cylinders

#### Revamp & Refurbishment Services

- Mechanical Revamping
- Electrical and Automation Revamps, Upgrades & Solutions
- Spare Parts, Parts Development
- Relocation of Plant
- Installation & Commissioning Support
- Operational Support & Training
- On Site as well as in house at Pradman facilities





# People & Facilities





# People & Facilities









#### Some of Our Customers

Mills, End Customers:

North & South America

Acindar, Ivaco, Charter Steel, Gerdau Steel

Middle East

Kandil Steel, Emirate Steel, Hadeed

India

Tata Steel, JSW Steel, JSPL, Vizag, SAIL Bhilai, SAIL Durgapur, IISCO, ISW, Essar Steel, Monnet Ispat, Hama Steel, Hindustan Coil, Vedanta, Hindalco OEM Companies:

**SMS Group** 

SMS Meer GmbH

SMS Meer UK

SMS Meer USA

Tenova Group

Danieli India

SSS India

Timken India

Primetals (Former Morgan)

Morgan USA, India





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